

How to Order a Stubby HSS Blade

Use the chart below to determine the Stubby HSS blade best suited for your application. You will need to know the following:

1. Determine your tool range (To do this in mere seconds, go to ezburr.com, click on **E-Z Tool Finder**)
2. Determine the material group you are cutting
3. Choose Front & Rear Cutting or Rear Cutting Only

Material Type:	Cast Iron: Grey Ductile Nodular		Aluminum Free Machining: 1118, 1215, 12L14 Medium Carbon: 1030, 1040, 1050 Alloy: 4140, 5140, 8640, 4340, 4330		Stainless: 303, 416, 420 Low Carbon: 1008, 1010, 1018, 1020, 1025, 1522 Structural Steel: A36, A285, A516		High Temp Alloys: Hastelloy Inconel Rene	
Material Machinability:	STANDARD		GOOD		TOUGH (-T)		DIFFICULT (-D)	
Tool Range	Cutting Styles		Cutting Styles		Cutting Styles		Cutting Styles	
	Front & Rear	Rear Only	Front & Rear	Rear Only	Front & Rear	Rear Only	Front & Rear	Rear Only
	-B N/A	-R N/A	-B N/A	-R N/A	-B N/A	-R N/A	-B N/A	-R N/A
STH0093 - STH0118 (W/Suffix) Replacement Blade	-01 STH1A-01	-07 STH1A-07	-02 STH1A-02	-08 STH1A-08	-05 STH1A-05	-11 STH1A-11	-05 STH1A-05	-11 STH1A-11
STH0122 - STH0153 (W/Suffix) Replacement Blade	-01 STH1B-01	-07 STH1B-07	-02 STH1B-02	-08 STH1B-08	-05 STH1B-05	-11 STH1B-11	-05 STH1B-05	-11 STH1B-11
STH0157 - STH0196 (W/Suffix) Replacement Blade	-01 STH2A-01	-07 STH2A-07	-02 STH2A-02	-08 STH2A-08	-05 STH2A-05	-11 STH2A-11	-05 STH2A-05	-11 STH2A-11
STH0203 - STH0236 (W/Suffix) Replacement Blade	-01 STH2B-01	-07 STH2B-07	-02 STH2B-02	-08 STH2B-08	-05 STH2B-05	-11 STH2B-11	-05 STH2B-05	-11 STH2B-11

If you need further assistance in ordering a Stubby HSS blade from E-Z Burr Tool Company, email your request to info@ezburr.com or call 1.800.783.2877.